

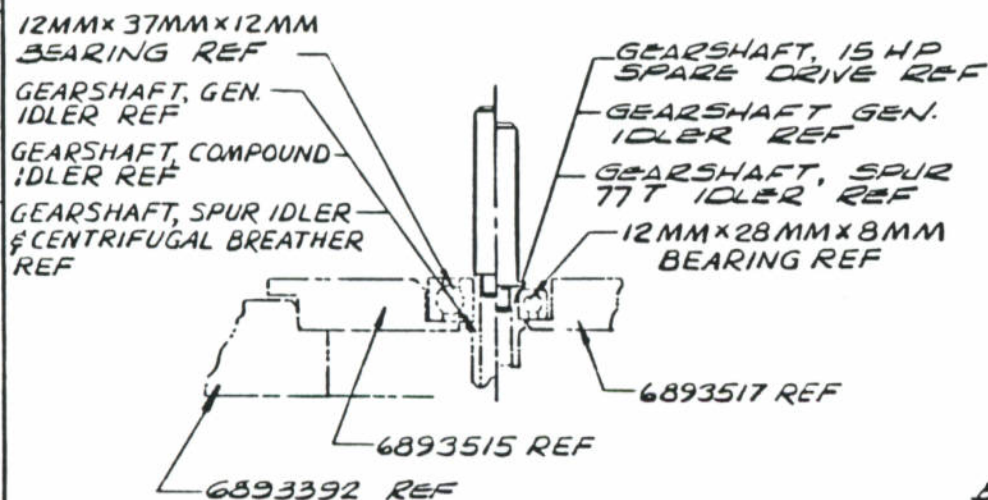
Technical drawing of a mechanical part with the following dimensions and annotations:

- Overall width: 2.00
- Top chamfer: $.06 \times 45^\circ$ 2 PLACES
- Top diameter: .450 DIA
- Bottom diameter: .325 DIA
- Bottom diameter: .320 DIA
- Bottom chamfer: $.010$ OR MAX
- Annotation: ETCH PER NOTE 1

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8 - 3/16 HIGH FIGURES THE FOLLOWING:

- a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
- b) VENDOR NAME OR TRADEMARK.


2. ⁶³✓ FINISH ON ALL SURFACES LOS



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GEOMETRIC CHARACTERISTIC SYMBOLS		
	FLATNESS	
	STRAIGHTNESS	
	ROUNDNESS	
	CYLINDRICITY	
	PROFILE OF A LINE	
	PROFILE OF A SURFACE	
<div> <div> OR MMC (MAX MATL CONDITION)</div> <div>OR RFS (REGARDLESS OF FEATURE SIZE)</div> </div> <div> BASIC DIM</div> <div> DIAMETER</div> <div> DATUM IDENT</div>		
UNLESS OTHERWISE SPECIFIED:		
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.		
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS.		
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.		
RUNOUTS ARE CIRCULAR.		

BREAK SHARP EDGES .020 UOS

UNLESS OTHERWISE SPECIFIED		APPROVALS		DATE		 Crest Diesel Allison Division of General Motors Corporation Indianapolis Operations	
TOL. ON ANGLES = 1°		DRAWN		12-2-76		TITLE	
TOL. ON 3 PLACE DECIMALS = .010		CHECKED		12-2-76		DRIFT, 12MM x 37MM x 12MM AND	
TOL. ON 2 PLACE DECIMALS = .02		CHF. DR.		12-2-76		12MM x 28MM x 8MM BRGS.	
MATERIAL		MET.				MODEL (IF FIRST USAGE) 250 SERIES	
SAE 72 BRASS		ENGR. 1		GRS WOLD		APPLICATION:	
HEAT TREAT AND HARDNESS		ENGR. 2				SEE SEPARATE PARTS LIST	
		ENGR. 3		E.P.		SIZE	
		FINAL		R.H.		CODE IDENT	
		REVIEW APPROVAL				DWG. No.	
SURFACE TREAT.		INSPECTION				C 73342 6893518	
						SCALE 1/1	
						SHEET	

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